

F1			
Desc	Manufacturer	Manufacturer no	Qty
Fuse/Relay box	GEP	PDM-T2AB1	1
TPA	GEP	PDM-TT1	6

X1			
Desc	Manufacturer	Manufacturer No	Qty
Connector, female receptacle, 12-10 AWG	Molex	19432-0013	1

X2			
Desc	Manufacturer	Manufacturer No	Qty
Connector	TE	1-967616-1	1
Seal	TE	967067-1	3
Cavity plug	Parker	15305171	3

X4			
Desc	Manufacturer	Manufacturer No	Qty
Connector, plug	TE/Deutsch	DT06-2S-P012	4
Locking wedge	TE/Deutsch	W2S-P012	4

X3			
Desc	Manufacturer	Manufacturer No	Qty
Boot, red alternator type, 8-2 AWG	Waytek	23507	1

X5			
Desc	Manufacturer	Manufacturer No	Qty
Connector, female, 5 way	Delphi/Aptiv	2973422-B	1

X6			
Desc	Manufacturer	Manufacturer No	Qty
Connector, male, 2 way, sealed	Delphi/Aptiv	12010973	1

Terminals, Fuses

Item	Qty	Description	Manufacturer	Manufacturer No
A	2	Relay-micro, 12 VDC	Song Chuan	301-1C-CR1-U01
B	14	Terminal Fusebox, 18-16 AWG	Delphi/Aptiv	12077411
E	30	Cavity Plug	Delphi/Aptiv	12010300
H	2	Terminal, Male, 18-14 AWG	Delphi/Aptiv	12124582
K	2	Terminal, Female, 12 AWG	Delphi/Aptiv	12124519
S	8	DT socket	TE/Deutsch	1062-16-0122
W	1	Fuse-micro, 25A	Littelfuse	-
X	1	Fuse-micro, 10A	Littelfuse	-
Y	1	Fuse-micro, 15A	Littelfuse	-
Z	2	Fuse-micro, 5A	Littelfuse	-
AC	3	Contact, 20 AWG	TE	0-965906-5
AD	16	Cable seal	Delphi/Aptiv	15324982
AF	7	Terminal, Male, 16 AWG	Delphi/Aptiv	15326269
AG	10	Seal	Delphi/Aptiv	15366060
AJ	3	Terminal, Female, 18-16 AWG	Delphi/Aptiv	12191819
AK	4	Crimp Splice Terminal	-	-
AM	4	Terminal	Bosch	1928498056
AN	4	Seal	Bosch	1928300599
AP	4	Terminal, Male, 20-18 AWG	Delphi/Aptiv	12045773
AQ	4	Seal	Delphi/Aptiv	15324976
AS	1	Terminal, Female, 18-14 AWG	Delphi/Aptiv	12124517
AU	4	Terminal Fusebox, 14 AWG	Delphi/Aptiv	12129493
AV	4	Cable seal, 14 AWG	Delphi/Aptiv	15324980
AW	3	Terminal, Male, 22-20 AWG	Delphi/Aptiv	15326268
AX	3	Seal, 20 AWG	Delphi/Aptiv	15366021
BB	2	Terminal, Female, 12-10 AWG	Molex	19434

Fuse/Relay Box		
Position	Item	Description
A	W	Work lights
B	Z	Water pump
C	Z	Light cluster
D	X	Operator presence
E	Y	Power steer power
F	A	Op. presence relay
G	A	Work light relay

Insertion view

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16
17	18	19	20
21	22	23	24
25	26	27	28
29	30	31	32
33	34	35	36
37	38	39	40
41	42	43	44
45	46	47	48

Layout view

			4	3	2	1		
			A	B	C	D		
8							5	
12			E					9
16								13
20								17
24								21
28								25
32								29
36								33
40	(30)	(85)	(30)	(85)	(37)			41
44	G	(87a)	F	(87a)	41			
	(86)	(87)	(86)	(87)				
48	47	46	45					

Plate terminals			
Description	Manufacturer	Manufacturer No	Qty
PL1 Plate terminal, 22-18 AWG	TE	2-520183-2	2
PL2 Plate terminal, 16-14 AWG	TE	3-350819-2	10
PL3 Plate terminal, 12-10 AWG	TE	4-520447-2	3
PL4 Plate terminal, 16-14 AWG, male	TE	3-520106-2	2

Ring terminals				
	Description	Manufacturer	Manufacturer No	Qty
RING1	Ring terminal, 3/8 ring with heatshrink, 10 AWG	Lear	100940D-02	1
RING2	Ring terminal, M4 ring with heatshrink, 18-14 AWG	TE	40724	1
RING3	Ring terminal, M5 ring with heatshrink, 18-14 AWG	TE	40725	1
RING4	Ring terminal, M8 ring with heatshrink, 10-6 AWG	Lear	110634-AK02	1
RING5	Ring terminal, 5/16 ring with heatshrink, 10-8 AWG	Delphi/Aptiv	120004439	1

Flag terminals

Description	Manufacturer	Manufacturer No	Qty
FLAG Flag terminal, insulated, 16-14 AWG	TE	3-520132-2	2

F2			
Desc	Manufacturer	Manufacturer no	Qty
Fuse holder, w/5", leads 6 AWG	Eaton	HHX	1
Fuse, MAXI 40 AMP	Littelfuse	299040	1

VIC1 - Vehicle Interface Connector 1			
Desc	Manufacturer	Manufacturer no	Qty
Connector	Delphi/Aptiv	15326868	1
Lock	Delphi/Aptiv	15358785	1

VIC2 - Vehicle Interface Connector 2			
Desc	Manufacturer	Manufacturer no	Qty
Connector	Delphi/Aptiv	15326863	1
Lock	Delphi/Aptiv	15358785	1

FPM			
Desc	Manufacturer	Manufacturer No	Qty
Connector	Bosch	1928403736	1
Seal	Bosch	1928300599	4
Terminal	Bosch	1928498056	4

FPEI			
Desc	Manufacturer	Manufacturer No	Qty
Connector	Delphi/Aptiv	12160825	1
Spacer	Delphi/Aptiv	12160826	1

Wire Chart																	
No.	Size [AWG]	Color	From	No/Cavity	Item	To	No	Item	No.	Size [AWG]	Color	From	No/Cavity	Item	To	No	Item
1	10	Black	RING1	N/A	RING1	Common ground splice	N/A	Crimp splice	30	20	Black	VIC1	L	AW/AX	X2	2	AC
2	16	Black	X4-1	2	S	Common ground splice	N/A	Crimp splice	31	20	White	VIC1	K	AW/AX	X2	4	AC
3	16	Black	X4-2	2	S	Common ground splice	N/A	Crimp splice	32	16	Purple	PL2-7	N/A	PL2	VIC2	F	AJ/AG
4	16	Green	Fuse/relay box	5	B/AD	Fuse splice	N/A	Crimp splice	33	16	Orange	PL2-4	N/A	PL2	VIC1	E	AF/AG
5	16	Black	FLAG-1	N/A	FLAG	Common ground splice	N/A	Crimp splice	34	16	Pink	X4-1	1	S	Work light power splice	N/A	Crimp splice
6	16	Black	PL2-2	N/A	PL2-2	Common ground splice	N/A	Crimp splice	35	16	Pink	X4-2	1	S	Work light power splice	N/A	Crimp splice
7	16	Green	Fuse/relay box	1	B/AD	Fuse/relay box	46	B/AD	36	14	Red	Fuse/relay box	47	AJ/AV	Work light power splice	N/A	Crimp splice
8	16	Pink	PL4-1	N/A	PL4	X6	A	H/AD	37	16	Pink	X4-3	1	S	Work light power splice	N/A	Crimp splice
9	16	Green	VIC1	G	AF/AG	PL2-8	N/A	PL2	38	16	Pink	X4-4	1	S	Work light power splice	N/A	Crimp splice
10	16	Black	X4-3	2	S	Common ground splice	N/A	Crimp splice	39	16	Blue	Fuse/relay box	3	B/AD	X6	B	H/AD
11	16	Black	X4-4	2	S	Common ground splice	N/A	Crimp splice	40	14	Pink	Fuse/relay box	40	AJ/AV	Fuse/relay box	4	B/AD
12	12	Red	X5	3	K	Battery power splice	N/A	Crimp splice	41	14	Pink	Fuse/relay box	8	AJ/AV	Battery power splice	N/A	Crimp splice
13	16	Red	VIC1	A	AF/AG	Key run power splice	N/A	Crimp splice	42	16	Pink	Fuse/relay box	7	B/AD	Fuse splice	N/A	Crimp splice
14	16	Red	RING2	N/A	RING2	VIC1	D	AF/AG	43	16	Red	X5	5	AS	VIC1	F	AF/AG
15	16	Black	RING3	N/A	RING3	VIC1	C	AF/AG	44	16	Yellow	VIC1	B	AF/AG	PL2-5	N/A	PL2
16	16	Pink	Fuse/relay box	16	B/AD	Fuse splice	N/A	Crimp splice	45	18	Green	FPM	4	AM/AN	FPEI	D	AP/AQ
17	16	Pink	Fuse/relay box	12	B/AD	PL2-9	N/A	PL2	46	18	Purple	FPM	3	AM/AN	FPEI	C	AP/AQ
18	16	Black	PL4-2	N/A	PL4	Common ground splice	N/A	Crimp splice	47	18	Red	FPM	1	AM/AN	FPEI	A	AP/AQ
19	16	Pink	PL2-6	N/A	PL2	PL3-3	N/A	PL3	48	18	White	FPM	2	AM/AN	FPEI	B	AP/AQ
20	16	Pink	PL3-3	N/A	PL3	PL3-2	N/A	PL3	49	18	Red	Fuse/relay box	38	B/AD	VIC2	S	AJ/AG
21	16	Pink	PL3-2	N/A	PL3	PL3-1	N/A	PL3	50	18	Red	PL1-1	N/A	PL1	Key run power splice	N/A	Crimp splice
22	16	Pink	Fuse/relay box	2	B/AD	PL3-1	N/A	PL3	51	18	Pink	PL1-2	N/A	PL1	Fuse/relay box	48	B/AD
23	16	Pink	Fuse/relay box	6	B/AD	Fuse splice	N/A	Crimp splice	52	18	Black	Fuse/relay box	39	B/AD	Common Ground Splice	N/A	Crimp splice
24	12	Pink	Key run power splice	N/A	Crimp splice	Fuse splice	N/A	Crimp splice	53	10	Red	X1	1	BB	Battery power splice	N/A	Crimp splice
25	12	Pink	X5	2	K	Key run power splice	N/A	Crimp splice	54	10	Red	X1	2	BB	Battery power splice	N/A	Crimp splice
26	16	Pink	PL2-1	N/A	PL2-2	Key run power splice	N/A	Crimp splice	55	8	Red	X3	N/A	X3	RING5	N/A	RING5
27	16	Blue	Fuse/relay box	37	B/AD	FLAG-2	N/A	FLAG									
28	20	Red	VIC1	M	AW/AX	X2		1									
29	18	Red	Fuse/relay box	41	B/AD	VIC2		L									

A	Drawing created	TLS	WN	2013-08-02
A	Redrawn to current format	MB	CM	2021-01-15
Rev.	Description	Design	Check	Date



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Design By	MB
Checked By	CM
Approved By	TG
Date	2021-01-15

Title
Harness drawing
Main circuit
CRT48-57K PS

75K-tables-BDF.dwg	Printed 16 July 2021 at 09:53
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Function	Article No. 599 07 78-01
Location	Rev. B